

Shutdown Checkoff Sheet

Use the following checkoff sheet to ensure that all equipment shutdown tasks are completed and in the required sequence. For more detailed shutdown instructions, refer to Shutting Down the JetMachining Center, page 3-20.

WARNING! *Safety First – Always wear safety glasses, ear protection, and hand protection when operating your OMAX JetMachining Center.*

1. **Nozzle POSITIONED between slats**, 1 to 2 inches (2.54 - 5.1 cm) above the water level.
2. **Nozzle high-pressure test STARTED**. Click “Test”, “High”, and “Water”.
3. **Pump RUN for 20 seconds** to clean and clear all abrasives, then test stopped.
4. **Water LOWERED** to lowest level.
5. **Nozzle POSITIONED** at desired location for shut down.
6. **Floppy diskettes REMOVED** from drive.
7. **Terrain Follower foot SECURED** in up position.
8. **OMAX “Make” CLOSED**.
9. **Windows “Shut Down” CLICKED**.
10. **PC Controller POWERED OFF**.
11. **PC shutdown VERIFIED** (no PC lights; black monitor screen).
12. **Bulk feed hopper DEPRESSURIZED** (if applicable).
13. **Charge pump POWERED OFF**.
14. **Water supply valve CLOSED**.
15. **PC Controller POWERED OFF**.
16. **High-pressure pump POWERED OFF**.
17. **Air supply valve CLOSED** (air is off last so Terrain Follower will not drop the Z-axis).
18. **Water level air tank DEPRESSURIZED**.
19. **Main breaker box POWERED OFF**.

Your OMAX equipment is now properly shutdown.